



CEB: Secondary Arms

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TOOLS:

- [Angle grinder \(1\)](#)
- [Cutting Torch \(1\)](#)
- [Welder \(1\)](#)

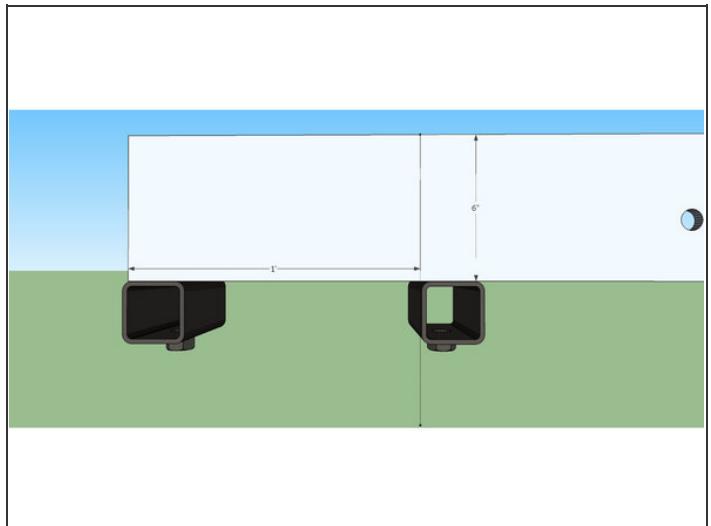
PARTS:

- [Angle steel pieces \(2\)](#)
- [Steel Piece \(1\)](#)
- [OSE leg holders \(8\)](#)

Weld your leg holders before beginning.

SUMMARY

Secondary arms act as part of the support structure for machines like the CEB Press.

Step 1 — CEB: Secondary Arms

- Punch 2 holes in each arm on the 6" side of the angle. They are symmetrical.
- Place the 4 leg holders as shown in the diagram.
 - They go on the 4" side of the angle
 - They are symmetrical.
 - Make sure they are square with the angle iron and centered vertically.
- Weld them to the angle.
- Repeat to make the 2nd, mirror-image arm.

This document was last generated on 2012-10-31 11:33:56 PM.